

















The Future of Winemaking: Elevating Winemaking with State-of-the-Art Crossflow, Gas Management and Bottling Technology

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Introduction: Raising the Bar for Quality and Efficiency in Winemaking

In today's competitive wine industry, producing a high-quality product is no longer optional - it's essential. Wineries of all sizes are constantly looking for ways to optimize their processes and improve quality. With Pall Crossflow Filtration, KH Tec Gas

Management and Krones / Kosme Bottling Equipment, Peregrine is at the forefront of technology. In today's report we want to focus on the critical area that often gets overlooked: filtration.

At Peregrine Mobile Bottling, we believe the right filtration technology operated by an experienced technician can be a game-changer. That's why we've invested in the latest crossflow filtration systems to ensure your wines maintain their integrity, clarity, and taste from tank to bottle. In this article, we'll explore the transformative power of crossflow filtration technology and how our services can help wineries in Napa, Sonoma, Mendocino, San Joaquin, and beyond achieve superior results.

Why Crossflow Filtration Matters More Than Ever

The art of winemaking blends tradition with innovation. While many traditional filtration methods have served winemakers well, they often come with significant drawbacks - high labor costs, potential oxygen exposure, potential health risks, and risk to wine quality.

Crossflow filtration has been setting new standards in the wine industry. Using the latest membrane technology, this process provides:

- Consistent, high-quality filtration results
- Minimal oxygen pick-up, preserving wine integrity
- A simplified, cost-effective process with reduced waste
- An environmentally friendly alternative to conventional filtration methods

At Peregrine Mobile Bottling, we have embraced the Pall Oenoflow technology to deliver outstanding results for our clients.

What Is Crossflow Filtration?

Crossflow, or tangential flow filtration, is a process that uses a hollow fiber membrane system to clarify wine in a single step. Unlike conventional filtration methods, which

rely on filter aids, centrifugation, or high-pressure plate filters, crossflow filtration minimizes contact with the wine and protects its chemical, physical, and organoleptic components.

Key Advantages:

- **Gentler on wine**, preserving flavors and aromas
- No filter aids required, eliminating the need for diatomaceous earth or other additives
- Microbiologically stable without altering wine structure
- **Environmentally responsible**, reducing waste and energy consumption

The process works by running wine tangentially along the surface of a membrane. This allows the permeate (the filtered wine) to pass through while suspended solids are retained. The high crossflow velocity ensures that the membrane's boundary layer is minimized, improving filtration efficiency and consistency.

The Equipment: Why We Chose Pall Oenoflow XL-6S

With numerous vendors offering crossflow systems, including Pall Corporation, Bucher Vaslin, and Padovan, choosing the right equipment was critical for our operations.

After extensive research, visits to wineries around the world, and discussions with experienced winemakers, we selected the **Pall Oenoflow XL-6S** system. This decision wasn't made lightly. We needed equipment that would meet the demanding needs of mobile filtration services while offering:

- Compact design and mobility for easy on-site setup
- Advanced membrane technology ensuring superior filtration results
- Prolonged membrane life, delivering better return on investment
- **Efficient process control**, reducing operator intervention and potential for error

The Oenoflow XL-6S meets all these criteria, offering a perfect balance of quality, efficiency, and reliability.

Pall Oenoflow XL-6S

How Crossflow Filtration Works in Practice

The crossflow system utilizes a pressure-driven process where the wine is gently pushed along the surface of the membrane. The result is a clarified, microbiologically stable wine with exceptional clarity and brilliance. Importantly, the process minimizes oxygen pickup - crucial for preserving wine quality.

At Peregrine, our experienced technicians set up and oversee the entire process to ensure optimal performance. We take pride in delivering consistent, repeatable results that meet the highest standards.

Why Outsource Filtration?

Many wineries face challenges in justifying the capital investment for in-house crossflow filtration systems. This is where Peregrine Mobile Bottling comes in. We offer a cost-effective solution that eliminates the need for large upfront investments while still giving wineries access to cutting-edge technology and expert operators.

Benefits of Outsourcing Crossflow Filtration:

- No capital expense for equipment purchase or maintenance
- Access to the latest technology without ownership risk
- Flexible scheduling, tailored to the winery's production needs
- Expert technicians with 25+ years of experience in filtration and bottling

• Consistent, high-quality results that protect your brand reputation

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Peregrine Mobile Bottling - Crossflow Filtration Trailer

A Complete Solution: More Than Just Filtration

At Peregrine Mobile Bottling, we offer a comprehensive suite of services for wineries, including:

- **Mobile Bottling**: KRONES-engineered mobile bottling line with dual pre-evacuation and vortex filling ensures minimal oxygen pickup and precise filling.
- **Wine Gas Management**: We are the only mobile bottling company offering this specialized service, providing unmatched O2/CO2 control throughout the process. Our KH Tec membrane unit offers to set the CO2 level to the wine's sweet-spot and reduces DO and N2 by at least 80%.
- **Commercial Tent Rentals**: Our tents are fully permitted and inspected by county fire marshals (thank you, Napa County Fire Marshal!), ensuring safe and compliant operations on-

site.

• **Dedicated Project Management**: We understand the complexity of scheduling, packaging material coordination, and labor. Our project managers work alongside your team from the reservation through to the final case count.

Sustainability and Environmental Responsibility

As the wine industry continues to prioritize sustainability, crossflow filtration offers an environmentally responsible alternative to traditional methods. By eliminating the need for filter aids and reducing waste volumes, our process helps wineries minimize their environmental footprint.

Our Pall Oenoflow system reduces water consumption and waste by optimizing the filtration process. It's an investment in both product quality and environmental stewardship—an approach we are proud to support.

What Our Clients Say

Our clients have consistently reported significant improvements in efficiency, quality, and overall satisfaction with Peregrine Mobile Bottling services. Whether it's a small boutique winery or a large-scale operation, we bring the same level of care, expertise, and commitment to every project.

One winemaker recently told us: "Peregrine's crossflow service took the stress out of harvest bottling. Their team is professional, on time, and the results were better than I expected. I won't use anyone else!"

Serving California's Finest Wine Regions

Our services are currently available to wineries in:

- Napa County
- Sonoma County

• Mendocino County

• San Joaquin County

We are proud to support the heart of California's wine industry with reliable, high-quality mobile bottling and filtration services.

The Future of Winemaking Is Here

Crossflow filtration is more than just a technical innovation - it's a transformative process that can elevate the quality of your wines while improving efficiency and sustainability. At Peregrine Mobile Bottling, we are passionate about helping our clients achieve their best results with the latest technology and personal, customized service.

If you're ready to experience the benefits of mobile crossflow filtration for your winery, we'd love to talk.

Get in Touch

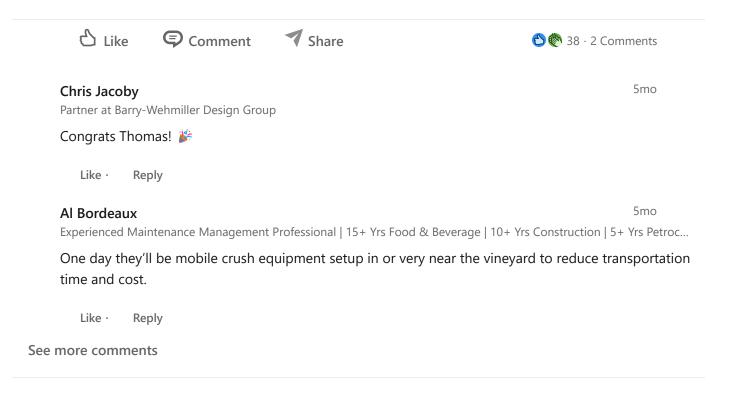
For more information on our mobile crossflow filtration services, mobile bottling, or commercial tent rentals, contact:

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Conclusion: Partner with Peregrine for Quality and Peace of Mind

At Peregrine Mobile Bottling, our mission is simple: to deliver the highest product quality using the latest available technology, with customized and personal service. We combine cutting-edge equipment like the Pall Oenoflow XL-6S, KH Tec Gas Management and KRONES bottling lines with a team of dedicated professionals who care about your product as much as you do.

Let's work together to make your next bottling and filtration process seamless, efficient, and successful



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